

Installation Instructions for: LS Block Adapter for Big Block Chevy Water Pump

Read All of the Instructions Before Beginning the Installation.

To get the most out of your NEW Block Adapters, follow these installation recommendations

Mounting Instructions:

- 1) Before working on the engine, disconnect the battery ground cable.
- 2) Remove the old water pump to be replaced, if so equipped.
- 3) Once the old pump is removed, flush entire cooling system and thoroughly clean all mounting surfaces.
- 4) No gaskets will be needed for this installation. The block adapters are supplied with o-ring mounting seals. However before installation, apply a small amount of sealant to o-rings then align block adapters to bolt holes in block.
- 5) Start all bolts loosely, snug and then tighten.

Optional Parts:

- 1) Big Block Chevy Water Pump
 - a. PRP-6025 – Clear Anodize
 - b. PRP-6175 – Red Anodize
 - c. PRP-6325 – Blue Anodize
 - d. PRP-6475 – Polish Anodize
 - e. PRP-6625 – Black Anodize
- 2) LS Water Neck
 - a. PRP-4540 – Black Anodize
- 3) LS Inline Thermostat Housing
 - a. PRP-4535 – Clear Anodize

Parts List:

- 1- Left LS Block Adapter
- 1- Right LS Block Adapter
- 6- M8-1.25x30mm
- 4- #215 Buna-N O-ring
- 2- 9/16 O-ring pipe plug



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